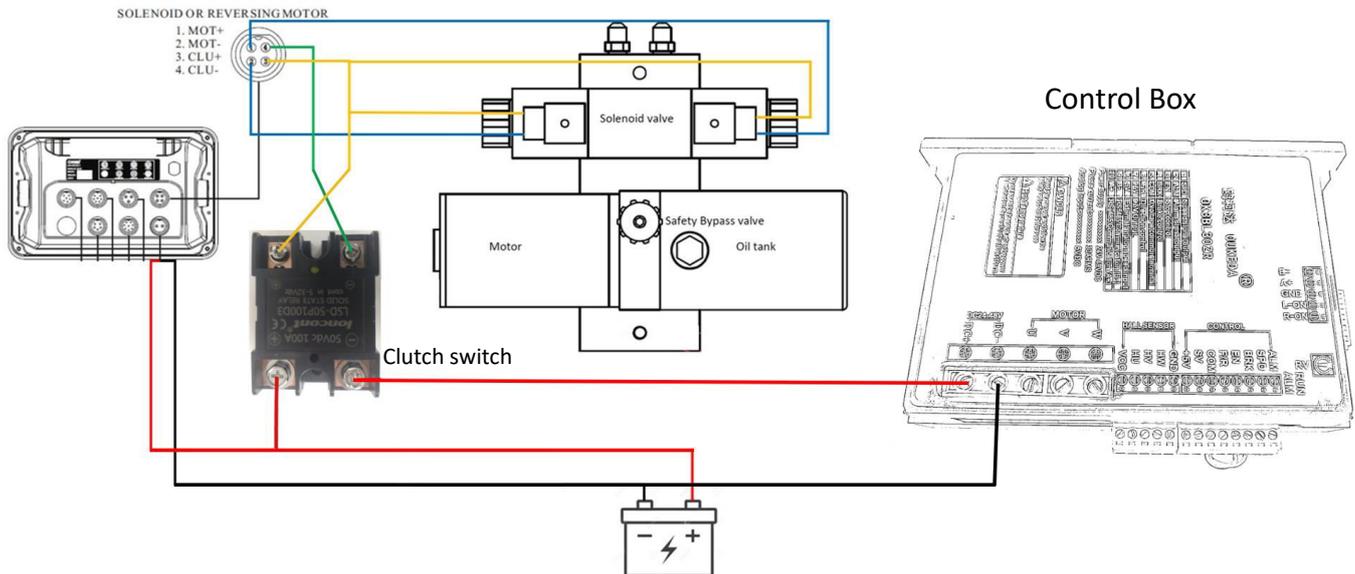


1024S solenoid pump installation (Stepper version)

1024S solenoid pump (Stepper version) come with :

- A stepper motor with solenoid
- A Control box
- A Clutch switch

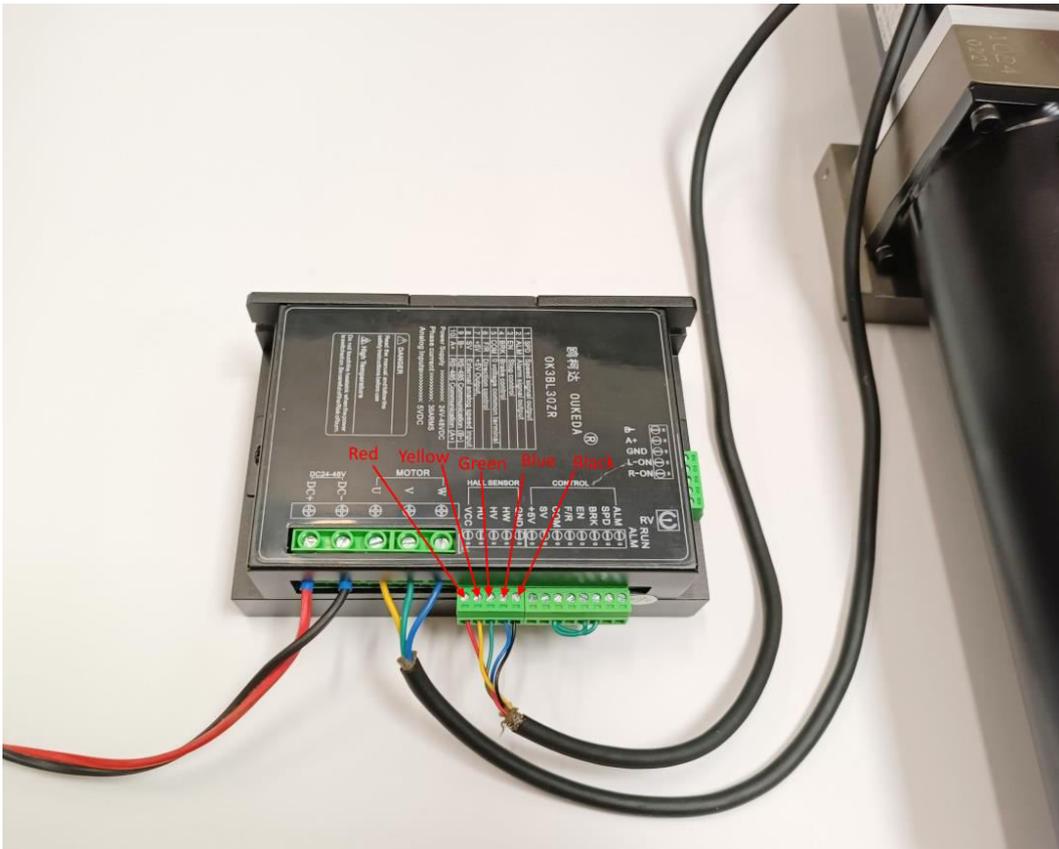


1) Connect KAP-866, Clutch switch, solenoid and Control box as shown above.

2) Connect Motor wires from stepper motor to Control box as shown below :



3) Connect Hall sensor wires from stepper motor to the Control box as shown below :



4) Finish the stepper motor and the Control box interconnection wiring



5) Adjust the stepper motor speed

It should turn the VR as shown below to fully clockwise or adjust the hydraulic speed with this VR.

